



National Programme 1 Guidance

You should use National Programme 1 if you:

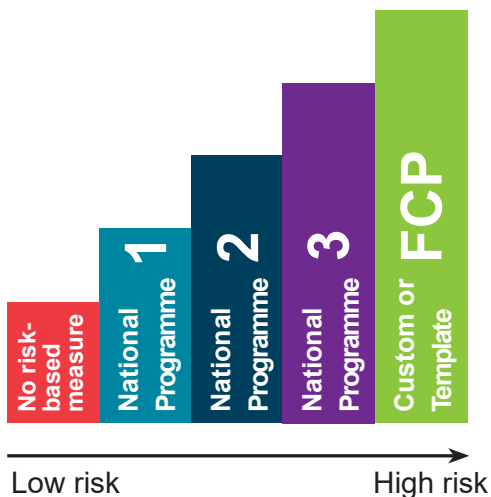
- Extract or pack honey
- Grow or pack fruit, vegetables or other horticultural products
- Make sugar molasses, syrups or related products
- Sell tea, coffee, hot chocolate and packaged shelf stable food only
- Sell packaged ice creams, ice blocks or similar items only
- Store or transport food only

What is a National Programme?

A National Programme (NP) is a set of rules that medium and lower risk food businesses need to follow to comply with the Food Act 2014. These rules are there to help you manage food safety risks and stop people getting sick. There are three levels of NPs based on the food safety risk involved in particular types of food business. Level 1 is the lowest risk.

Under a NP, you don't need written procedures or a documented food control plan (these are only required for high risk food businesses), but you do need to keep records for some of the things you do.

For a NP you also need to register with your local council or the Ministry for Primary Industries, and get checked (verified).



You can choose to write your own rules

You don't have to follow this programme – you can decide to write your own food safety and suitability rules, by writing a custom (or bespoke) Food Control Plan. Your own rules will have to be checked (evaluated) to ensure they will manage food safety and suitability appropriately.

Even if you write your own rules NP 1 verification frequencies will apply to your business.

A guide to writing your own rules is here: <http://mpi.govt.nz/document-vault/12843>

Why should I read this booklet?

This explains the rules that apply to NP 1. It includes an overview of what a food business needs to do to get started, what the law requires, what records must be kept, and what a verifier will check.

Where can I find more information?

You can check the Food Regulations 2015 here:
www.legislation.govt.nz

If you have any questions contact MPI or your local council.

Visit www.mpi.govt.nz/foodact

MPI: info@mpi.govt.nz 0800 00 83 33

Find your local council: www.lgnz.co.nz

Instructions

How to use this guide

This guide tells you what things your verifier will check, and outlines where you need to keep records. To help you make sure that you are keeping the right records for the right things we have placed icons throughout this document:



Record keeping
needed



Think: Some key things
to notice or remember

Each topic has three sections: Know, Do and Show.



Know

Know has general information about why this topic is important to food safety and gives ideas for how you can comply with food law.



Do

Do outlines what you must do to comply with the food safety laws.



Show

Show outlines what your verifier will ask you to demonstrate or the records they will expect to see.

Sometimes things go wrong, and your food might become unsafe or unsuitable. You need to be able to identify when something has gone wrong, and be able to fix it. You need a procedure in place and you need to keep records. These records are listed throughout the document. Follow the **'When something goes wrong'** card.

The **green** pages outline information about setting up your business and staff training.

The **blue** pages outline information about cleaning and sanitising, maintaining equipment and facilities, and personal hygiene.

The **orange** pages outline information about control steps commonly used in NP 1 businesses. These procedures have already been proven to reduce or eliminate hazards so food is safe and suitable. You only need to use the orange pages which apply to your business.

The **red** pages outline what to do when something goes wrong.

Icons for different types of food business

These are icons for specific types of food business. Where you see an icon the rules only apply to that type of food business.

Where there are no icons, the rules apply to all National Programme 1 businesses.



Honey



Horticulture



Sugar



**Packaged
ice-creams**



**Mobile Hot
drinks**



**Transport
and
distribution**

Overview of getting started



Set up

- Read this guide.
- Plan how you will implement food safety.
- Contact and get a letter from a verifier saying they will verify you.



Register

- Complete the registration form and any supplementary forms required by your council or MPI.
- Submit application, including fee.



Operate

- Follow food safety procedures.
- Put your records in place.
- Keep records up to date.
- Contact your verifier and arrange a time to be verified.
- Focus on top 5 requirements.



Verification

- Ensure you can demonstrate how you make safe and suitable food.
- Provide necessary records.



Requirements for National Programme 1

Records required

NP 1 Records	Required	When something goes wrong
Competency and training	✓	
Water test results (self-supply only)	✓	
Pests		✓
Maintenance		✓
Sourcing, receiving and tracing	✓	
Storage and display		✓
Knowing what's in your food *	✓	
Separating safe and unsafe food		✓
Foreign matter		✓
Packing and labelling		✓
Transporting food (temperature)	✓	
Checking the programme is working well		✓
Recalling food		✓

* Horticulture spray diary

Overview of the Top 5 requirements

These are the 5 most important things to get right every time. They will always be checked by your verifier.



Training & competency

Know how to make safe and suitable food.



Cleaning

Keep food and surfaces clean and tidy.



Personal Hygiene

Wash hands and avoid contaminating food.



Sourcing & tracing

Check and record what comes in and out of your business.



Process controls

Make sure that you control parts of the food chain, or your process, that are the best, or last, place to manage specific food safety risks.

Sector specific Top 5:



Honey

Tutin status of honey



Horticulture

Water & spray application



Sugar

Foreign matter checks



Ice-cream, hot drinks, transport & distribution

Check your temperatures



Taking responsibility

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Know

What do you need to know?

- It is your responsibility to make sure the food your business produces, handles and/or sells is safe and suitable.
- You don't need to be a food safety expert but you do need to know enough to make good food safety and suitability decisions for your business. This guide is intended to help you to do that.
- Overall, you as the owner are responsible, even if you employ people to help manage food safety and suitability.



Not all the sections in this guide may be applicable to your business – you don't have to follow rules that don't apply to you (for example if you don't package food you don't have to follow the rules about packaging). If you are unsure about whether a section applies to your business seek advice from a consultant, your verifier or your registration authority (local council or MPI).

Food safety vs. food suitability

- **Food safety** is about preventing food from causing illness or harm. Food can be unsafe if it contains certain 'hazards'. Hazards fall into 3 categories:

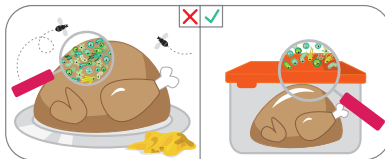


Know

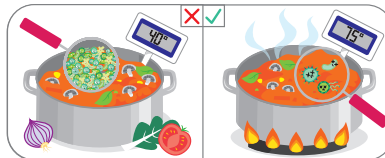
- 1 **Biological (bugs):** Certain bugs can make people sick. Food can be unsafe if it has high enough levels of these bugs.
- 2 **Chemical:** Many chemicals can make people sick if in or on food.
- 3 **Physical (foreign):** Glass, metal or other sharp objects can sometimes get into food and cause harm.

- Food suitability is about making sure food meets customer expectations and doesn't contain anything unexpected or offensive (yuck).
- Taking responsibility for food safety means understanding the possible hazards that could make your food unsafe and taking steps to:

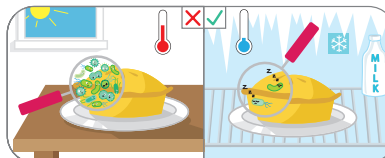
- keep bugs out,



- reduce bugs to safe levels,



- eliminate or remove bugs.





Know

- Taking responsibility for food suitability means:
 - only using foods or ingredients that are fit for purpose,
 - labelling food correctly, and
 - making sure any claims about your food are true.

Keeping customers safe

- Following the rules will help your business as:
 - about 86% of people that get sick from food don't report it – but they still look for someone to blame,
 - about 75% of people don't think that they got sick from food they made themselves and blame someone that sold food to them,
 - most people believe it was one of the foods they last ate that made them sick – when it actually could have been something they ate days or weeks ago,
 - about 40% of people that get sick will not buy the food they blame for making them sick again (and might tell their friends not to buy it),
 - if someone reports illness, a food safety officer investigates their complaint – this means you might be visited even when you didn't have anything to do with making someone sick.



Know

Keeping records

- Keeping good records will help you prove you didn't make people sick.
- There are some records you need to keep, others you might like to keep for good practice. Where you aren't required to keep records it is your choice whether you wish to keep records or other evidence to keep track of how well you are managing food safety and suitability.
- Without records it will be harder to prove your food is safe and suitable which could lead to:
 - recalling food,
 - stopping sale of food,
 - having to make certain improvements to your processes or practices,
 - fines or prosecution.

All of the above can cost your business in time, money or reputation.

- There is more helpful guidance and tools available in the '**Record Blanks**' on the MPI website at <http://www.mpi.govt.nz/dmsdocument/16717-food-business-record-blanks>

Advice and guidance

- You can get advice and guidance from others, for example consultants or verifiers.
 - **Consultants** can design systems, processes and procedures for you – but can't take away your responsibilities. It is part of their job to help you understand how to make good decisions about food safety and suitability – especially when things don't go to plan.





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Know

- **Verifiers** can provide advice and coaching (options and examples) about how you can make sure your business is making safe and suitable food but they cannot make your decisions for you.



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Do

What do you need to do?

- Always follow the food safety and suitability rules.
- Make sure you have enough trained and competent staff (and supervisors if necessary) to achieve the safety and suitability of food.
- Get verified.
- Keep a copy of all documents or records required for at least 4 years.
 - All records must to be accurate, easy to read, and identify what was done, when it was done, and who did it.
- Make sure records are easily accessible.
- Give written notice to the registration authority of any significant change in circumstances – if possible before making the change, or at least within 10 working days after the change occurs.

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Show

What do you need to show?

- Your verifier might ask:
 - whether you have given certain food safety responsibilities to other people and, if so, how you know they are doing a good job of keeping food safe and suitable,
 - whether there have been any changes to what you do, make or sell since the last time they were there.



Checking the programme is working well

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Know

What do you need to know?

- It is your responsibility to regularly check that food safety and suitability is being well managed in your business.
- What to check and how often, depends on the effect of something going wrong in your business (e.g. if something really important to food safety has gone wrong you might have to recall food back to the point where you last had evidence everything was under control – so it's important to check these things more often).
- An internal check can also be done if a business you supply audits your business, however this should not be the only one.
- You should check:
 - that people are doing what they need to,
 - the procedures you have put in place are being followed and are effective,
 - your facilities and equipment remain suitable for the food activities at your business.
- You or one of your staff must be your own internal verifier (self-auditor).



Know



Checking should be done regularly. You don't need to check everything all at once, or at every check. e.g.: you might check that temperatures of fridges are being taken (and recorded) every day or every shift, but checking that the training has been undertaken, is effective and records are up-to-date might be done only every few months.

Why is self-auditing important?

- You are responsible for your business and the food you produce, not your verifier or the government. If you wait for someone else to tell you what is going wrong in your business it may become costly, and you may make people sick.
- Check the programme is working well by (for example):
 - checking whether staff are carrying out key food safety behaviours (e.g. washing hands etc.),
 - checking records are being completed and kept,
 - looking through records to check that things are working as expected (e.g. fridges are keeping foods under 5°C),
 - reviewing **'When something goes wrong'** information and checking that steps have been taken to prevent problems from happening again
 - running food safety quizzes with staff,
 - using the **'Show'** sections in this guidance to ask the same questions or check the same things that your verifier would ask or look at,
 - testing the environment or foods for certain bugs or chemicals to show procedures (e.g. cleaning) are effective.



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Know

Some notes about testing:

- There are specific requirements for testing in some situations (e.g. self-supply water). There are also rules about certain limits for bugs or chemicals. A limit doesn't mean you always have to test the food for that bug or chemical. If you are thinking about using sampling and testing to show your programme is working well, this shouldn't be the only check that you do. It is not possible to test your way to food safety.
- Testing can be a useful tool, but has limitations. If, for example, testing results find harmful bugs that might mean some part of the process is not working well.
- A negative result may not prove that your plan is working perfectly (or that the food is safe). Bugs, in particular, are not usually evenly distributed in food – it's possible to test some food and get a negative result when another part of the food in the same batch has high levels of harmful bugs.



Imagine you have a batch of 200 apples packed into 10 sacks and you think it's possible there might be 1

or 2 bad apples in the batch. You open 1 sack and pull out 1 apple – if it's a good apple does it prove all the other apples are good?

How many sacks do you have to open, and how many apples do you have to pull out (sample) to be sure that you either find the bad apples or prove that the batch contains no bad apples? What if, once an apple has been taken out of the sack, you aren't allowed to sell it?

Would you 'test' to find the bad apples in the sacks – or put processes in place to make sure you found and removed any bad apples before you packed them in the sacks in the first place?

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Know

- If you want to include testing as one of your checks it is often more effective to test the environment rather than final foods.
- If you use sampling and testing as part of your procedure for checking, it is highly recommended that the testing plan is developed by an expert. If you don't have an expert in your business, a consultant, your verifier or MPI can provide information about putting together a sampling and testing plan.

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Do

What do you need to do?

- Set up procedures for regularly checking that you and your staff are making safe and suitable food and meeting your requirements and responsibilities under the Food Act 2014.
- Follow the procedure on '**When something goes wrong**' if your self-checks identify mistakes or actions that could have made food unsafe or unsuitable.

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Show

What do you need to show?

- Show your verifier:
 - how you check that your procedures are working well,
 - results of the checks you have made,
 - results of the tests you have carried out.



Places and equipment

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Know

What do you need to know?

- When choosing places and equipment for your food business there are some things you should consider, such as:
 - what the place has been previously used for,
 - rooms and equipment can be easily cleaned and maintained,
 - there is adequate lighting and ventilation,
 - equipment is designed for food use and for the process you are intending to use it for.

Why is choosing good places and equipment important?

- Places and equipment are the foundation of a food business, and the choices you make determine how hard you and your staff will have to work to know food is always safe and suitable.
- It's often things which are easily overlooked that can result in food being contaminated and people getting sick. For example:
 - a light breaking and spreading glass into food,
 - food crops absorbing heavy metals or chemicals in soil from a previous land use (e.g. shooting range, battery factory etc.) into their root systems and leaves,

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Know

- dust and dirt carrying bugs getting into food from the neighbouring supply yard loading compost, fertiliser etc. into trucks,
 - buildings constructed from materials that could be a source of bugs, chemicals or foreign matter getting into your food.
- It's best to source equipment especially designed for food use and for the process you are intending to use it for.
 - It's best to choose places and equipment that prevent as many food safety risks as possible.

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Do

What do you need to do?

- Manage any food safety/suitability risks associated with places and equipment
- Check previous use of land and buildings, and don't use areas that are likely to make food unsafe.
- If your neighbours do things that could cause food to be unsafe or unsuitable, work out how to minimise the chance that this could happen.
- Make sure any buildings used for your food business are big enough to accommodate the number of staff you plan to have working there and allow for design of a good workflow.
- Design your workflow so you can safely move around your area (e.g. so you don't carry unsafe foods or ingredients through areas where safe food is being handled).
- Make sure buildings, fittings, fixtures or equipment are not made of materials that could be a source of bugs, chemicals or foreign matter getting into your food, or

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Do

work out how to minimise or eliminate the chance that food could become contaminated from these sources.

- Ensure all areas where food will be handled or stored can be easily cleaned.
- Limit the amount of dust dirt, fumes or pests that can get into buildings used for handling, processing or storing food.
- Provide places for storage of cleaning chemicals and maintenance compounds away from food.
- Make sure there are toilets and places to wash hands close to food handling areas (including where horticulture crops are being harvested).
- Provide for rubbish areas away from food processing/ preparation areas.
- Make sure you have equipment for measuring control points (e.g. thermometers for checking fridge/chiller temperatures) and that it is accurate and working properly.
- Food in vending machines must be kept safe.

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Show

What do you need to show?

- Your verifier might ask:
 - how you know the location hasn't previously been used for something that will make food unsafe,
 - what you do to manage risks from activities of your neighbours,
 - why you chose the equipment you are using,
 - how you know the building, fixtures, fittings and equipment aren't a risk to the safety or suitability of your food.
- Your verifier will observe workflow and whether staff can easily work and maintain good personal hygiene.



Suitable water

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Know

What do you need to know?

- Suitable water must be:
 - safe to drink if it is used for food preparation, washing food contact surfaces/ equipment, and for staff to wash their hands,
 - clean and fit for purpose when used for any other activities in growing or making food.



Horticulture: Water used for irrigation should be of drinkable quality where possible – especially where applied directly to crops that are not expected to be cooked or treated to reduce or eliminate bugs or chemicals, before being eaten.

Why is it important to ensure water is suitable?

- Water can carry harmful bugs and chemicals that can make people sick. These might be because the water is contaminated at the source, or because water pipes and storage containers become contaminated.
- It's important to consider how you use water in your business, and make sure that the water is not going to be a source of food contamination. If you use a council or registered water supply most of this is done for you.



Know

If you use self-supply water

- You will need to prove it is suitable for use by having it tested at an accredited lab (there is information on the MPI website about these).
- You will need to know where near-by activities and naturally occurring chemicals could make your water supply unsafe.
- Keep water tanks:
 - clean and in good condition to stop the build-up of sediment, and
 - covered to stop animals, birds and dirt from contaminating water.
- You may need to install operate and maintain and maintain (e.g. replacing filters) a water treatment system, following the manufactures instructions, to ensure water is suitable for use with food.
- You might need to treat roof, surface or ground water using filtration, chlorination or UV disinfection to make it suitable for use.
- Self-supply water sources may be subject to other legislation as well.

For ground water supply only

- Bores should be designed and maintained so they are protected from surface contamination.

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Know

For roof water supply only

- Additional risks to contamination of your water can be reduced by:
 - collecting water only from clean roofs and gutters made from safe materials (e.g. no lead based paints, bitumen, exposed timber or copper gutters),
 - putting screening gutters up, removing overhanging branches and vegetation, and mounting aerials and satellite dishes away from water collection areas,
 - installing a first flush device (a device which diverts the first flush of water when it rains).



Water is also a top 5 requirement for the **horticulture** and **mobile hot drinks** sectors

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Do

What do you need to do?

- For water for food processing, hand washing and cleaning, either:
 - use a potable (council/registered) water supply, or,
 - check that your roof, surface or ground water supply is tested at least once every year in an accredited lab and meets the following limits:

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Do

Measurement	Criteria
<i>Escherichia coli</i>	Less than 1 in any 100 ml sample*
Turbidity	Must not exceed 5 Nephelometric Turbidity Units
Chlorine (when chlorinated)	Not less than 0.2mg/l (ppm) free available chlorine with a minimum of 20 minute contact time
pH (when chlorinated)	6.5 – 8.0

**Escherichia coli* testing must be performed by an accredited lab.

- Test any new supply of water before using it in food areas.
- Test roof, surface or ground water supplies within 1 week of knowing about a change to the environment or of activities that may affect the safety and suitability of the water.
- For surface and (insecure) ground water intakes must be:
 - at least 10m away from livestock,
 - at least 50m away from potential sources of contamination including silage stacks, offal pits, human and animal waste, potential chemical stores and tanks

All water supplies

- Only use water tanks, containers, pipes, outlet taps and

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Do

treatment systems for any water supplies on site that are suitable for drinking water (or are “food-grade”). Regularly check and maintain these.

- Clearly mark outlet taps, tanks, and pipes that do not contain clean water. These must not be used for food processing, hand washing and cleaning.
- If your water supply becomes unsafe (or you’re advised by your supplier it is unsafe):
 - don’t use it, or
 - boil it for at least 1 minute before use, or
 - disinfect it with chlorine before use, or
 - use another supply of water which you are sure is safe (e.g. bottled water).
- Always throw out any food which has been contaminated by unclean/unsuitable water.



Mobile hot drinks businesses: You need to meet these requirements for the source(s) of water for each of the different locations you operate in.



It is recommended you record the water source for each of the locations you operate in.

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Show

What do you need to show?

- Your verifier will:
 - ask how you know your water is fit for purpose,
 - ask you about how you check and maintain water equipment and facilities.

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Show

For self-supply water

- Your verifier will:
 - ask to see test results for any roof, surface or ground water supplies that are used for food preparation, washing food contact surfaces/ equipment or for hand washing,
 - ask what near-by activities could affect the safety of your water,
 - ask you to show them how you know any water treatment system is working properly,



Hot drinks businesses: Your verifier will ask how you manage risks from water.



Mobile hot drinks businesses: Your verifier will ask how many water sources you use (for your different locations) and how you manage risks from water.



Will you keep records for this?

You need to keep **records** of self-supply water tests.



Mobile hot drinks businesses are recommended to keep **records** of water source(s) for each location they operate in.



Competency and training

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Know

What do you need to know?

- Not all staff and visitors need training in all things – but must know how to keep food safe when doing their particular job.
- Train your team before you:
 - start making and selling food,
 - introduce or change a procedure,
 - whenever you think your staff need it.
- Training should include good food safety practices like:
 - hand washing,
 - keeping away from food when sick,
 - cleaning,
 - sourcing, receiving and tracing food,
 - checking that process steps are managing risks,
 - what to do if something goes wrong.
- You can train staff any way that works for your business. You could consider:
 - work under supervision,
 - buddy training,
 - courses (in-house or external),
 - videos, games and quizzes can all be used as training methods too.

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Know

- If you are a one person business you can try using online training tools, food safety courses or seek help from a consultant.

Why is training important?

- Everyone has a role to play in keeping food safe & suitable. Staff need to know that what they do can impact food safety – especially if something doesn't happen as it normally would.



Not all of the things that impact food safety are 'common knowledge' so it pays to be trained properly so you don't accidentally get it wrong.

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Do

What do you need to do?

- Ensure all staff and visitors know what they need to do to keep food safe and suitable.
- Nominate the person or people that must make sure all staff and visitors are trained so they know how to meet the rules.
- Write down what people need to be trained to do for the tasks that affect food safety in your food business. Include the training needed for:
 - the day-to-day manager(s),
 - staff,
 - visitors (e.g. delivery people, contractors etc.).
- Keep a record of the training you or your staff or visitors have completed, and when they completed it.

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Show

What do you need to show?

- A verifier will observe staff working, they will ask questions about:
 - what they do,
 - how they do it,
 - why they do it.
 - what happens when things go wrong (or changes)



Will you keep records for this?

- You need to keep **records** (you can find some optional templates and examples of ways to keep training records in the '**Record Blanks**' on the MPI website at <http://www.mpi.govt.nz/dmsdocument/16717-food-business-record-blanks>)



Cleaning

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Know

What do you need to know?

- Food contact surfaces and equipment should be cleaned at least every day that food touches them (it's best to clean as you go). If food contact areas are not used for a few days they should be cleaned before they are used again (to remove dust and dirt that has settled there in between use).
- It's important to clean staffrooms, bathrooms and toilets to minimise the chance of staff bringing bugs from these areas into places where food is handled or processed on hands and clothes.
- It is a good idea to keep storage rooms clean and tidy.



It's OK to use basic cleaning methods like you would use at home – but only use clean water and cleaning chemicals designed for use in food areas and follow the instructions on the label (some chemicals need to be left for a while before wiping off, some chemicals need to be rinsed off with clean water (not just wiped off)).

- Your cleaning equipment (brooms, mops, cleaning cloths), can become a source of contamination if they aren't cleaned or replaced regularly too.
- It's recommended to use disposable cleaning cloths or wash cleaning cloths after each days use. If you are using automated “clean-in-place” (CIP) systems (e.g. for cleaning bulk transport tankers etc.) you

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Know

should have an expert install the system and confirm it is working properly. Let your verifier know if you are using CIP – they might need to get a technical expert to confirm it's working OK as part of the verification.

Why is cleaning important?

- Bugs love to hitch a ride on dust and dirt so an unclean area is also a food contamination area.
- Dirty premises can attract pests like mice, rats and cockroaches which can spread disease.
- Even if food is fully packaged at all times it's a good idea to keep things clean. If the outside packaging gets dirty that will contaminate the hands of people who open the package and this may, in turn, contaminate the food.
- Rubbish (including liquid waste) can be a source of food contamination. Bugs will grow in it.

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Do

What do you need to do?

- Sweep, vacuum or mop floors, wipe benches and clean food contact surfaces, equipment, staff facilities and storage areas regularly and when needed.
- Use hot (food grade) soapy water or food safe cleaning chemicals according to the label instructions.
- Clean brooms, mops and other cleaning equipment regularly.
- Store cleaning equipment and chemicals away from food.
- Store rubbish away from food and remove it from the premises regularly.

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Do

- Make sure people can't mistake rubbish for food/ ingredients.
- Clean bins and rubbish areas regularly.

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Show

What do you need to show?

- Your verifier will:
 - look around your business and check that everything looks clean and tidy. They will also ask you and/or your staff when and how you clean.
- Your verifier might:
 - ask how you clean equipment or food contact areas that are hard to get to,
 - ask how you remember to clean equipment or areas that only need occasional cleaning (e.g. ceilings, light fixtures),
 - ask how often rubbish is removed.



You do not need to keep records, but some businesses like to use a cleaning schedule and/or a cleaning record. Examples of these are in the '**Record Blanks**' on the MPI website. <http://www.mpi.govt.nz/dmsdocument/16717-food-business-record-blanks>



Checking for pests

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Know

What do you need to know?

- Pests such as mice, birds and insects can spread disease. They do this by picking up bugs from dirty items such as waste and transferring them to food and food equipment.
- You need to take steps to control pests and prevent them from contaminating food.

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Do

What do you need to do?

- Check for and remove any signs of pests regularly (e.g. droppings, empty full traps, dead insects).
- Clean any affected equipment and areas that come into contact with food.
- Dispose of any affected/contaminated food.

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Show

What do you need to show?

Show your verifier how you check for pests.

Will you keep records for this?

You need to keep **records** about types and numbers of pests found.





Maintaining equipment and facilities

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Know

What do you need to know?

Why is maintenance important?

- A common way bugs or other harmful things (e.g. chemicals, bits of glass or metal etc.) get into food is from things breaking, breaking down or getting damaged. Bugs especially like to hide and grow in pitting, cracks, crevices or holes, and if they find a hiding space where food is stored, prepared, processed or handled they often get into food and make it unsafe.
- Equipment such as chillers, freezers might become inefficient or break down allowing temperatures to rise and allow bugs to grow in food stored there.
- Sometimes it's the things you can't see (e.g. water pipes) or don't see all the time (e.g. the inside of some equipment) that break down or become dirty/contaminated resulting in unsafe or unsuitable food. It's important to remember to sometimes check the things not in plain view.
- Measuring equipment (e.g. thermometers) can become a lot less accurate over time (and you need to know that the temperature is accurate to know that bugs aren't able to grow).
- If you expand your business to make more food, different kinds of food, or have more people working

K

Know

at once, your workflow can be affected and ready-to-eat food can be contaminated by getting too close to raw, unsafe food, or allergens can end up in foods they shouldn't be in.

- Not all chemicals and compounds (like grease, oil, etc.) are designed to be used with food, and some chemicals can make people sick if they get into food.



Some overseas studies have shown that businesses that keep up with regular, preventative maintenance can save around 50% in maintenance and repair costs compared to those that wait for something to break down before doing any maintenance or repairs. Also, if you wait until something breaks down you might also incur costs associated with managing unsafe or unsuitable food.

D

Do

What do you need to do?

- Regularly review that you haven't outgrown your location, or negatively impacted workflow through any growth or changes to the amounts and types of foods you are growing, making or selling.
- Regularly check your premises for signs of deterioration (e.g. holes in floors and walls).
- Only use equipment and facilities that are in good condition and working properly
- Service your equipment regularly.
- Calibrate any measuring equipment you use (e.g. thermometers regularly.)

D

Do

- Ensure maintenance compounds and chemicals are:
 - fully labelled, stored, sealed and only used following the manufacturer's instructions,
 - stored and transported in containers that can't be mistaken for food containers.

S

Show

What do you need to show?

- Show your verifier:
 - what you do to check your premises and equipment are designed for food use and are in good working order,
 - how you store maintenance compounds and chemicals.
- Your verifier might ask:
 - how often you do maintenance checks,
 - what you check for during maintenance checks,
 - how you remember to service equipment, especially if this only needs to be done infrequently (e.g. once a year),
 - how you are calibrating measuring equipment, and how often.



You do not need to keep records, but some businesses like to use a maintenance schedule and/or a maintenance record. Examples of these are in the '**Record Blanks**' on the MPI website. <http://www.mpi.govt.nz/dmsdocument/16717-food-business-record-blanks>



Personal hygiene

K

Know

What do you need to know?

- Ways to protect food from contamination from people include:
 - washing hands,
 - not working with food when sick with anything that causes vomiting or diarrhoea.

Why is personal hygiene important?

- One of the most common ways bugs get into food is from people – mostly from their hands.



About 30% of people are natural carriers of a bug (*Staphylococcus aureus*) that can cause food poisoning – and good personal hygiene is the only way to prevent it becoming a problem in your food.

- Regularly washing hands in soapy water for 20 seconds, rinsing and drying them properly (using paper towels, single use cloths, or an air dryer) is one of the best and easiest ways to help prevent bugs getting into your food.
- Wash your hands:
 - before handling food,
 - after coughing or sneezing,
 - after using the toilet,
 - after using phone,

K

Know

- after taking out rubbish,
- after touching something you think is dirty.
- Uncovered cuts and sores can spread bugs and make food unsafe and unsuitable, especially if they are weeping or infected.



If people are wearing gloves (whether to cover sores or for any other reason) they should wash their gloved hands or replace the gloves in all the same situations when ungloved hands should be washed.

- Personal hygiene is important even if your workplace is on the road or in the middle of a field.
- Staff should seek medical advice if they:
 - have jaundice, or
 - have vomited or had diarrhoea 2 or more times in a day, or
 - have been sick with a tummy bug for more than 24 hours.
- Harmful bugs can be transferred to food through a sick person's faeces, vomit and other body fluids (e.g. blood, snot).
- Staff who have had a tummy bug should not work with food until 48 hours after they feel better.



Think about ways to balance peoples' need to earn an income even when sick (and so might be tempted to try to hide their illness) and the business need to prevent contamination of food by sick people.

- If staff contaminate food, you might have to recall it. See '**Recalling your food**'.

What do you need to do?

D

Do

Wash hands

- Always have water, soap, paper towels, single-use cloths or an air dryer available for use.
- Wash hands in soapy water for 20 seconds, rinse and dry thoroughly.
- Cuts and sores on food handlers must be completely covered e.g. with band aids and (or gloves) or they must not handle food.

Manage sick staff

- Implement a sickness policy to ensure you or your staff don't work with food when sick with an illness that can be passed on through food.
- Any staff or visitors (including contractors) who have vomited or had diarrhoea in the 48 hours before entering the food premises, or who develop these symptoms when on the premises, must tell the day-to-day manager (or the person in charge) immediately.
- Sick staff may be able to complete tasks that do not come into direct contact with food or food preparation areas.

What do you need to show?



S

Show

- Your verifier will:
 - check everything they need is there by washing their hands when they enter your business.
- Your verifier might:
 - ask you to tell them who is responsible for making sure your handwashing area is fully stocked and cleaned,
 - ask how you know people are washing their hands when they should,
 - ask staff about when they wash their hands, and may ask them to show how they wash their hands,
 - ask what happens if someone has a tummy bug or gets sick.



Sourcing, receiving and tracing food

K

Know

What do you need to know?

- You should use trusted suppliers (e.g. registered food business) for your food, ingredients and processing aids to give you a good start to making safe and suitable food.
- You need to check the food you receive:
 - is not damaged,
 - is at the right temperature,
 - is not past its use-by date.
- You need a system to keep track of the food/ ingredients/inputs you receive.
- You need to be able to trace and recall your product immediately if you need to.

Why is sourcing, receiving and tracing important?

- Using trusted suppliers gives you confidence that the foods/ingredients/inputs are safe to use. This can save you time and money, and prevent people getting sick from your food.
- Some foods must be kept cold (chilled or frozen) to stop bugs growing and they can become unsafe quite quickly if not kept at the right temperature.



K

Know



It's best to be there to receive deliveries - if chilled or frozen food is delivered out of hours how will you know whether it was at the right temperature – and that it will still be safe by the time you get there?



Honey: You need to confirm that the honey you receive for extracting and/or packing is not at risk of containing tutin. **This is a top 5 requirement for this type food business.**



Horticulture: You need to consider agricultural compounds (inputs), like herbicides, pesticides, fungicides and fertilisers in the same way other food businesses have to consider ingredients, additives and preservatives etc. You need to know what chemicals you got from where, the crops you used them on, and where the crops have gone to. A spray diary is a good way to do this.

Businesses sprouting seed for human consumption need to consider the seed as an ingredient and source it from a trusted supplier. You need to make sure that it has been produced specifically for human consumption, and the risks of the seed becoming contaminated with Salmonella has been managed.

This is a top 5 requirement for growing horticultural produce.

D

Do

What do you need to do?

Source

- Keep a list of your suppliers and their contact details.
- If you are an importer of food the requirements you need to meet are outlined here:
<http://www.mpi.govt.nz/document-vault/10823>

Receive

- You must always check:
 - the temperature of chilled food and, if it is above 5°C, apply the 2 hour/4 hour rule (see '**Safe Storage and display**'),
 - frozen food is frozen,
 - packaging is not damaged or dirty,
 - food is not past its use-by date.
- Always put chilled food away first and then frozen food, then food that can be stored at room temperature.



Honey: You must get a certificate of analysis or tutin declaration from your honey supplier for each batch received by you for processing.

- When receiving food, start your tracing system by:
 - keeping your receipts, or
 - writing down the type(s) and quantity of food(s) you got from each supplier, or
 - using an electronic (e.g. bar-coding) system to track what you received, when and who from.

D

Do

Trace

- Create a tracing system by keeping a list of your suppliers and their contact details.
- Use your tracing system to:
 - identify any food you still have in your business that is unsafe or unsuitable and make sure it is moved away from other food and won't be distributed or sold
 - either:
 - recall everything, or
 - recall the specific batch(es) that contain the unsafe/unsuitable ingredients (only if you have kept detailed records).



To be able to recall specific batches you will need to have kept records that include supplier details, brand and batch IDs and best before/use-by dates etc.

- Test your tracing systems regularly to prove you can quickly identify and prevent sale or distribution of, or recall, unsafe/unsuitable food if you need to.

S

Show

What do you need to show?

- Your verifier will:
 - ask you who your suppliers are and how you check that they are trusted suppliers.
- Your verifier might:
 - observe receipt of a delivery of food to your business,

S

Show

- check your records relating to receiving food,
- ask how you have tested your tracing system. They might also conduct a tracing test using an ingredient you have received or a batch of food you have produced.



Will you keep records for this?

- You must keep **records** of:
 - your suppliers,
 - the type and quantity of food/ingredients you have received (including the date of receipt),
 - the temperature of chilled food when it was received,
 - what foods ingredients or inputs have gone into (or onto),
 - who you sell/deliver your food to (unless it is direct to the final consumer).



Honey: It is recommended you keep certificates of analysis or supplier declarations for tutin, for each batch of honey supplied to you.



Safe storage and display

K

Know

What do you need to know?

- Food that is not covered, clearly labelled or stored away from food can become contaminated.
- You need to know how to keep food (including food in vending machines) at the right temperature to stop bugs from growing.
- Foods and ingredients (including food in vending machines) should not be used or sold past their use-by date.
- Food needs to be stored away from non-foods (e.g. perfumes used in cosmetic or household cleaning products) as they can be absorbed by food and make it unsafe or unsuitable.
- Storage conditions to keep food safe will either be on the food label or provided by the supplier.



'Display' means the storage of food in a retail/public area.

Why is safe storage and display important?

- It is possible for food to become unsafe while not being used, and being stored.
- Foods that are stored in rooms/stack systems (i.e. not on the floor) that can be easily cleaned (don't absorb or draw moisture) and kept free of pests, are less likely to be contaminated.



K

Know

- Floors can be a source of contamination as pooling water and dirt which can be brought into areas on shoes or tyres, can make food unsafe.
- Some foods must be kept cold (chilled or frozen) to stop bugs growing (e.g. milk, meat), some foods we keep cold so the final customer enjoys them (e.g. beer). You need to know the difference so you can keep food safe.
- Any storage conditions required to keep food safe can be found on the food labels or from the supplier. It's important to follow the directions.
- Some foods (e.g. powdered foods) need to be stored in a place where humidity is controlled to prevent the food from absorbing moisture. If dried foods absorb too much moisture this allows bugs to grow and the food to become unsafe.
- Many foods have a use-by date because bugs can grow slowly in them even when they're stored safely. Foods with a use-by date can make people sick if they eat them after this date. It's important to have a stock checking/rotation system to check that food is not used or sold after the use-by date.
- A best before date is different from a use-by date. A best before date indicates the quality of the food might not be as good after this date, but it is unlikely to make people sick if they eat it.
- Packaging comes into contact with food, so it's important to keep it stored as safely as you would keep food, so it doesn't become a source of contamination.



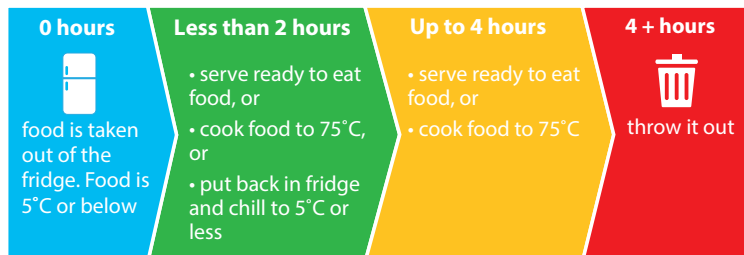
Storage is a top 5 requirement for packaged ice creams, hot beverages and transport and distribution.

D

Do

What do you need to do?

- Store food and packaging safely.
- Create a system for making sure that food is regularly checked for use-by dates and can't be used or sold after the use-by date.
- Check daily that chilled food is being kept at 5°C or lower by:
 - using a calibrated probe thermometer to check the temperature of food or other substance (e.g. a container of water), or
 - using a calibrated infrared thermometer to measure the surface temperature of the food, or
 - using a calibrated automated system to monitor the internal temperature or surface temperature of your food, or
 - using another method that accurately measures the temperature of food.
- Check that food in the freezer is still frozen. You don't have to measure the temperature of the frozen food.
- Follow the 2-hour/4-hour rule, as shown in the diagram below:



D

Do

- If you are storing foods that need to be under controlled humidity to keep them safe, install and monitor a humidity control system.
- Follow the procedure on what to do **'When something goes wrong'** if you find that food is not being kept at the correct temperature and/or humidity.

S

Show

What do you need to show?

- Show your verifier:
 - how you check the temperature of chilled food,
 - how you control and check humidity (if required),
 - that food is stored appropriately, labelled and covered.



Separating foods

K

Know

What do you need to know?

- Separation means using time or distance (or both) to:
 - keep food that doesn't contain allergens separate from foods that do,
 - keep non-food goods, like poisonous/dangerous chemicals or animal feeds, away from food.

Why is separation important?

- Accidental contamination of food is one of the most common reasons food becomes unsafe.
- Some simple steps can reduce the chance of accidental contamination:
 - use different spaces and equipment for foods that contain allergens than foods that don't, or
 - process foods containing allergens at different times from foods that don't and thoroughly cleaning and sanitising surfaces, equipment, and utensils between use.
- Processing all foods that don't contain allergens before you process allergen-containing foods, can add some extra protection.



K

Know



For a list of the allergens you need to know about see **'Knowing what's in your food'**.

- Dangerous/poisonous chemicals can make people sick if they get into food. Other sections of this guidance are intended to prevent this from happening so this is just a reminder to keep these away from food.

D

Do

What do you need to do?

- Keep foods that contain the allergens listed in the **Know** section of **'Knowing what's in your food'** from contaminating foods that don't /shouldn't contain those allergens.
- Keep all products not intended for human consumption (e.g. chemicals and pet food) away from food.

S

Show

What do you need to show?

- Show your verifier how you separate:
 - foods that contain the allergens listed in the **'Know'** section of **'Knowing what's in your food'**, and foods that don't contain those allergens,
 - dangerous chemicals or poisons and food.
- Your verifier may ask you or your staff to explain how they know which foods you make or serve contain allergens.





When something goes wrong

K

Know

What do you need to know?

- When things go wrong (and they will sometimes), you need to take immediate action to keep food safe and suitable. This could include:
 - isolating affected product and preventing it being used, distributed or sold (in some cases you might be able to reprocess the food to make it safe and suitable). It may need to be recalled if it's already been sold or distributed.
 - contacting your verifier. They can help you identify options for what you can do to fix it, if you need them to. (They will not fix the problem or make decisions for you).

Why is having a process in place for when something goes wrong important?

- People will sometimes make mistakes that can affect food safety or suitability. It is important these mistakes are dealt with and any food that is not, or might not be safe and suitable, is not sold. See '**Recalling food**'.
- If a customer complains about your food or something they have seen in your business related to food safety or suitability, you need to investigate it.
- If it turns out something has gone wrong, the same steps outlined in the **Do** section below apply.



D

Do

What do you need to do?

- Set-up procedures that allow you to react quickly when something goes wrong.
- As soon as a problem affecting food safety and/or suitability is identified:
 - identify all food that is, or could be unsafe or unsuitable,
 - prevent it from being sold or, determine if a recall is necessary,
 - notify your verifier that there is (or has been) a problem as soon as possible,
 - fix the problem,
 - take action (or make changes) to prevent the problem from happening again,
 - keep clear, accurate records of all the actions you took once the problem was identified. You must keep these records for at least 4 years.

S

Show

What do you need to show?

- Show your verifier:
 - how you investigate customer complaints,
 - what you do when something goes wrong.
- Your verifier might ask:
 - about things that have gone wrong, and what has happened since,
 - to see records for things that have gone wrong,
 - staff what they do if they make a mistake which affects food safety or suitability.



Recalling food

K

Know

What do you need to know?

- There are 2 kinds of recall:
 - trade level – where food that has been distributed to stores is being recalled,
 - consumer level – where there is public notification of the recall.
- There are 2 main reasons you might need to recall food:
 - something has gone wrong in your business,
 - something has gone wrong in a supplier's business and you have already used the ingredient, input, equipment, packaging or food they are recalling.
- The records you must keep can help in your procedure for recalling food. Traceability is extremely important in a recall situation.
- A recall is needed if you have doubts your food is safe and suitable and you have already sold or distributed some or all of it.
- A recall procedure is not needed if you only sell food directly to the final consumer and is for immediate consumption.





Know

Why is having a recall procedure important?

- If you think food may be unsafe or unsuitable and it has already been sold, it is your responsibility to do everything you can to prevent that food from making people sick.
- It's important to consider if:
 - you can quickly identify which trade customers have the food and how you will contact them,
 - you have to notify the public not to eat the food you are likely to need to take out media advertisements, and will need to arrange this.
- It's important to give useful advice to the customer e.g. anything they need to do (e.g. certain symptoms) if they have already eaten the food?
- There are a number of organisations that provide guidance to help develop a recall procedure, including MPI. See <http://www.foodsafety.govt.nz/elibrary/industry/recall-guidance-material-template/>.
- It is useful to test your recall procedure once in place.
- Work out how you will know if the recall is successful e.g. how much product was distributed compared to how much you got back, and/or how quickly you were able to recall the product.
- You should test your recall procedure occasionally by having mock recalls.

D

Do

What do you need to do?

- Recall food that you know is or might be unsafe or unsuitable (that is likely to be in the food chain or customers' homes (hasn't been eaten yet)).
- If you decide to recall, you must:
 - notify MPI as soon as possible and at least within 24 hours,
 - call 0800 00 83 33 and ask for the Food Compliance team (if during work hours) or ask for the on-call MPI Food Safety Officer (if calling after hours).

S

Show

What do you need to show?

- Show your verifier:
 - the procedure or plan you have in place to recall food if you have to,
 - records for any mock recalls you have carried out,
 - records for any food recalls you have carried out.